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D350-567-147
Job Sheet 195367



Part No: D350-567-147

Job Qty: 1 pcs

Part Name: Floor Window Close Out (AS350 B3e with Garmin Transponder)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/21/19

Job Tracking No:

Due Date: 5/30/19

Created By: Linda Lacelle

Type: AOG

Description:

Note: DSI9590 REV.G IPP REV:A 18.11.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	5/30/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	P-C.	MAY 21 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S182576



Part: D350 - 567 - 147

Job No: 195367

Serial No/Batch: S182576

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92 - 18 Issue 6, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31

120 QC 4	1 pcs	5/30/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	DAS
				QC 4 - 69	58
				QC 4 - 9	9-6 MAY 27 2019
				QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	5/30/19	0.00 0.00	QC 4 - 68	
				QC 4 - 72	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	58
				Packaging 3 - 9 - B4B	9-6 MAY 27 2019
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	5/30/19	0.00 0.00	DC - 1 - B4B	DAS
				DC - 2 - B4B	21 MAY 27 2019
140 QC 21 - FG	1 pcs	5/30/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	DAS

Part Op 110 - Packaging1-3 (Pick Kit)

Descriptions: 120 - QC4 (QC4- 100% Inspect kits for completeness)

130 - Packaging3-1 (Identify as per dwg & Stock Location: FG033) Identify and pack for shipping as per PPP D350-567-147 Location:FG033

135 - DC (Document Control) Photocopy bluefile & type labels per PPP D350-567-147 CHG001

140 - QC21 (QC21- Final Inspection - Work Order Release)

009881

DAS
40
9-89
DAS
40
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5167257
AN525-10R6	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	FM137307
AN525-832R7	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5143221
CB200	Acrylic Adhesive, 3.5G	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5126623
D3802-1	Window Seal (\$ Per Foot)	2 ft (2 ea)	110-Packaging 1 - Pick Kit	5163906
D4435-9	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5152444
D4441-1	Rubber Seal	2 ft (2 ea)	110-Packaging 1 - Pick Kit	5092167
D4730-020-030	Velcro Strip 2.0W/ X 3.0L	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5173190
D4971-041	T/R Bellcrank Cover Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5184495
MS21042L06	Nut	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5158313
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5157102
MS21042L3	Nut	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5166712
MS21059L3	Nut Plate	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5168249
MS35206-229	Screw	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5143702
NAS1149F0332P	Washer	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5150462
NAS1149FN616P	Washer	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5144954
NAS1149FN816P	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F117316-25
D4436-047	Aft Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5180561
D5076-047	Fwd Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5176780

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-3A	5	161	0
	AN525-10R6	2	343	0
	AN525-832R7	2	135	0
	CB200	1	16	0
	D3802-1	2	130	0
	D4435-9	2	19	0
	D4436-047	1	1	0
	D4441-1	2	343	0
	D4730-020-030	1	3	0
	D4971-041	1	5	0
	D5076-047	1	1	0
	MS21042L06	7	218	0
	MS21042L08	2	722	0
	MS21042L3	5	2,476	0
	MS21059L3	2	268	0
	MS35206-229	7	137	0
	NAS1149F0332P	10	4,159	0
	NAS1149FN616P	14	555	0
	NAS1149FN816P	2	185	0

Part Specifications

Specifications could not be found.

2.0 Parts List



Qty -141	Qty -143	Qty -145	Qty -147	Part Number	Description
X				D350-567-141	FLOOR WINDOW CLOSE-OUT KIT (REGULAR SEATS)
	X			D350-567-143	FLOOR WINDOW CLOSE-OUT KIT (ENERGY ATTENUATING SEATS)
		X		D350-567-145	FLOOR WINDOW CLOSE-OUT KIT (AS 350B3e)
			X	D350-567-147	FLOOR WINDOW CLOSE-OUT KIT (AS 350B3e WITH GARMIN TRANSPONDER)
1	1	1	1	D3802-1-024	SEAL (24")
1	1			D4434-041	FWD BRACKET ASSEMBLY
1	1			D4434-047	COVER ASSEMBLY
1				D4435-045	T/R BELLCRANK COVER ASSEMBLY
2	2	2	2	D4435-9	BRACKET
1	1	1		D4436-041	AFT BRACKET ASSEMBLY
			1	D4436-047	AFT BRACKET ASSEMBLY
1	1	1	1	D4441-1-240	RUBBER SEAL (24")
		1	1	D4730-020-030	VELCRO STRIP
	1	1	1	D4971-041	T/R BELLCRANK COVER ASSEMBLY
		1		D5076-041	FWD BRACKET ASSEMBLY
			1	D5076-047	FWD BRACKET ASSEMBLY
7	5	5	5	AN3-3A	BOLT
2	2	2	2	AN525-10R6	SCREW
2	2	2	2	AN525-832R7	SCREW
		1	1	CB 200	3.5g ACRYLIC ADHESIVE
7	7	7	7	MS21042L06	NUT (OR MS21042-06)
2	2	2	2	MS21042L08	NUT (OR MS21042-08)
5	5	5	5	MS21042L3	NUT (OR MS21042-3)
2	2	2	2	MS21059L3	NUTPLATE
7	7	7	7	MS35206-229	SCREW
12	10	10	10	NAS1149F0332P	WASHER (AN960-10L)
14	14	14	14	NAS1149FN616P	WASHER (OR AN960-6L)
2	2	2	2	NAS1149FN816P	WASHER (OR AN960-8L)



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-Q-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 18.09.22
CERT. NO.: SH92-18
ISSUE NO.: 6

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	PM	DRAWING NO.	REV. G
MFG. APPR.	N/A	DSI 9590	SHEET 2 OF 21
APPROVED	WK	TITLE	SCALE
DE APPR.	DS	FLOOR WINDOW CLOSE-OUT KIT	NTS
DATE	18.09.22	COPYRIGHT © 2012 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Change Record

PAGE 1 OF 1

Part Number: D350-567-147

Description: FLOOR WINDOW CLOSEOUT (AS350 B3e with Garmin Transponder)

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